



**Through hole**

**Form A**  
6-8 Threads Lead, for short through holes

**Form B**  
4-5 Threads Lead with Spiral Point, for through holes

**Form B-AZ**  
4-5 Threads Lead with Spiral Point and interrupted threads, for through holes

**Blind hole**

**Form C**  
2-3 Threads Lead, for blind holes

**Form C/35° RSP**  
2-3 Threads Lead, 35° Spiral Flute, for blind holes

Art.-No. M		373/383	374/384	375/385	376/386	377/387	379/389
Art.-No. Mf			394	395		397	
Art.-No. BSW				705/715		707/717	
Art.-No. UNC				745/755		747/757	
Art.-No. UNF				765/775		767/777	
Art.-No. G (BSP)		784	785			787	

Form	A	C	B	15°RSP	35°RSP	B-AZ
<b>Typ of hole</b>						
<b>Material</b>						
Structural Steel up to 500N/mm <sup>2</sup>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Structural Steel over 500 N/mm <sup>2</sup>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Free-cutting Steel			<input type="radio"/>		<input type="radio"/>	
Cementation Steel, heat treatable Steel			<input type="radio"/>		<input type="radio"/>	<input type="radio"/>
Tool Steel			<input type="radio"/>		<input type="radio"/>	
Stainless Steel			<input type="radio"/>		<input type="radio"/>	<input type="radio"/>
Cast Steel			<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	
Cast Iron, spheroidal graphite Iron		<input type="radio"/>				
Malleable Cast Iron	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	
Brass, short-chipping		<input type="radio"/>				
Brass, long-chipping			<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	
Bronzes			<input type="radio"/>		<input type="radio"/>	
Copper			<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	
Al-alloys, short-chipping		<input type="radio"/>	<input type="radio"/>		<input type="radio"/>	
Al-alloys, long-chipping			<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Zinc Alloys			<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	
Magnesium Alloys		<input type="radio"/>	<input type="radio"/>		<input type="radio"/>	<input type="radio"/>
Thermoplastics			<input type="radio"/>		<input type="radio"/>	
Thermosetting Plastics		<input type="radio"/>				